



Safety Data Sheet according to (EC) No 1907/2006

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Pattex Montage Transparent

SDS No. : 488017
V002.1

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Pattex Montage Transparent

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Assembly adhesive, reaction

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 (211) 797 0

Fax-no.: +49 (211) 798 4008

ua-productsafety.de@henkel.com

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

Further information is available at Poison Control Centers.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.2. Label elements

Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.3. Other hazards

Evolves methanol during cure.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General chemical description:**

1-Component assembly adhesive

Base substances of preparation:

Reaction product of : Silane & Polyole

Mineral fillers

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Trimethoxyvinylsilane 2768-02-7	220-449-8 01-2119513215-52	< 5 %	Flam. Liq. 3 H226 Acute Tox. 4; Inhalation H332
2-(2H-Benzotriazol-2-yl)-4,6- ditertpentylphenol 25973-55-1	247-384-8 01-2119955688-17	>= 0,1- < 1 %	STOT RE 2; Oral H373 Aquatic Chronic 4 H413 ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC)

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures**4.1. Description of first aid measures**

General information:

In case of adverse health effects seek medical advice.

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing.

Eye contact:

Rinse immediately with plenty of running water, seek medical advice if necessary.

Ingestion:

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

No data available.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media:**

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO₂) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

Avoid contact with skin and eyes.

Wear protective equipment.

Danger of slipping on spilled product.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Ensure that workrooms are adequately ventilated.

Avoid skin and eye contact.

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container.

Keep container tightly sealed.

Store in a cool, dry place.

Temperatures between + 5 °C and + 30 °C

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

Assembly adhesive, reaction

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Methanol 67-56-1 [METHANOL]	200	260	Time Weighted Average (TWA):	Indicative	ECLTV
Methanol 67-56-1			Skin designation:	Can be absorbed through the skin.	TRGS 900
Methanol 67-56-1	200	270	Exposure limit(s):	4 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Methanol 67-56-1			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Trimethoxyvinylsilane 2768-02-7	aqua (freshwater)					0,34 mg/L	
Trimethoxyvinylsilane 2768-02-7	aqua (marine water)					0,034 mg/L	
Trimethoxyvinylsilane 2768-02-7	aqua (intermittent releases)					3,4 mg/L	
Trimethoxyvinylsilane 2768-02-7	STP					110 mg/L	
Trimethoxyvinylsilane 2768-02-7	sediment (freshwater)					0,27 mg/kg	
Trimethoxyvinylsilane 2768-02-7	sediment (marine water)					0,12 mg/kg	
Trimethoxyvinylsilane 2768-02-7	soil					0,046 mg/kg	
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	aqua (freshwater)					0,01 mg/L	
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	aqua (marine water)					0,001 mg/L	
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	STP					1 mg/L	
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	aqua (intermittent releases)					0,1 mg/L	
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	soil					90 mg/kg	
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	sediment (freshwater)					451 mg/kg	
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	sediment (marine water)					45,1 mg/kg	
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	oral					13,2 mg/kg	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Trimethoxyvinylsilane 2768-02-7	Workers	Dermal	Long term exposure - systemic effects		0,69 mg/kg bw/day	
Trimethoxyvinylsilane 2768-02-7	Workers	Inhalation	Long term exposure - systemic effects		4,9 mg/m ³	
Trimethoxyvinylsilane 2768-02-7	general population	Dermal	Acute/short term exposure - systemic effects		26,9 mg/kg bw/day	
Trimethoxyvinylsilane 2768-02-7	general population	Inhalation	Acute/short term exposure - systemic effects		93,4 mg/m ³	
Trimethoxyvinylsilane 2768-02-7	general population	Dermal	Long term exposure - systemic effects		0,3 mg/kg bw/day	
Trimethoxyvinylsilane 2768-02-7	general population	Inhalation	Long term exposure - systemic effects		1,04 mg/m ³	
Trimethoxyvinylsilane 2768-02-7	general population	oral	Long term exposure - systemic effects		0,3 mg/kg bw/day	
Trimethoxyvinylsilane 2768-02-7	Workers	Dermal	Acute/short term exposure - systemic effects		0,69 mg/kg bw/day	
Trimethoxyvinylsilane 2768-02-7	Workers	Inhalation	Acute/short term exposure - systemic effects		4,9 mg/m ³	
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	Workers	Dermal	Long term exposure - systemic effects		0,3 mg/kg bw/day	
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	Workers	Inhalation	Long term exposure - systemic effects		0,7 mg/m ³	
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	general population	Dermal	Long term exposure - systemic effects		0,14 mg/kg bw/day	
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	general population	Inhalation	Long term exposure - systemic effects		0,17 mg/m ³	

Biological Exposure Indices:

None

8.2. Exposure controls:

Respiratory protection:

Suitable breathing mask when there is inadequate ventilation.

Filter : AX

This recommendation should be matched to local conditions.

Hand protection:

Recommended are gloves made from Nitril rubber (Material thickness >0,1 mm, Perforation time < 30s).Gloves should be replaced after each short time contact or contamination. Available at laboratory specialized trade or at pharmacies / chemist's shops.

Eye protection:

Protective goggles

Skin protection:

Suitable protective clothing

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	paste pasty transparent
Odor	typical
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density (23 °C (73.4 °F))	1,04 - 1,08 g/cm ³
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (23 °C (73.4 °F); Solvent: Water)	Partially soluble
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity**10.1. Reactivity**

None if used for intended purpose.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

Evolves methanol during cure.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	LD50	7.120 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	LD50	> 2.000 mg/kg	oral		rat	

Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	LC50	16,8 mg/l	Vapor.	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	LD50	3.540 mg/kg	dermal		rabbit	

SECTION 12: Ecological information**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Do not empty into drains, soil or bodies of water.

12.1. Toxicity

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	LC50	191 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Trimethoxyvinylsilane 2768-02-7	EC50	> 100 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Trimethoxyvinylsilane 2768-02-7	EC50	> 100 mg/l	Algae	72 h		OECD Guideline 201 (Alga, Growth Inhibition Test)

12.2. Persistence and degradability

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1		aerobic	2 - 8 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
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2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1		4.790		fish		OECD Guideline 305 E (Bioaccumulation: Flow-through Fish Test)
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	> 6,5				23 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Trimethoxyvinylsilane 2768-02-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-(2H-Benzotriazol-2-yl)-4,6-ditertpentylphenol 25973-55-1	Fulfilling PBT criteria

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

080410

SECTION 14: Transport information

14.1. UN number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packaging group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content 0 %
(VOCV 814.018 VOC regulation
CH)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: 1, slightly water-endangering product. (German VwVwS of May 17, 1999)
Classification in conformity with the calculation method
Storage class according to TRGS 510: 11

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H226 Flammable liquid and vapor.
H332 Harmful if inhaled.
H373 May cause damage to organs through prolonged or repeated exposure.
H413 May cause long lasting harmful effects to aquatic life.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Label elements (DPD):

The product is not subject to classification according to the calculation methods of the "General Classification Guideline for Preparations of the EC" as issued in the last version.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.